Certification of Mailing

I hereby certify that I have reasonable basis to expect that, on the date shown below, this correspondence is being mailed or deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to: Certificate of Correction Branch, Commissioner for Patents, P. O. Box 1450, Alexandria, VA 22313-1450

Kathy Mueller
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Kathy Mueller
Signature
8/9/05
Date

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JC103
PATENT & TRADEMARK OFFICE

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No. : 10/682,604
Applicant(s) : Rebecca Hansen Christian et al.
Filed : October 9, 2003
U.S. Patent No. : 6,811,019 B2
Issued : November 2, 2004
Title : Method And Apparatus Utilizing Servo Motors For
: Placing Parts Onto A Moving Web
TC/A.U. : 3651
Examiner : Mark A. Deuble
Conf. No. : 3267
Docket No. : 9381
Customer No. : 27752

Certificate
AUG 17 2005
of Correction

REQUEST FOR CERTIFICATE OF CORRECTION
UNDER 37 C.F.R. 1.322

ATTN: Certificate of Correction Branch
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

It is requested that the attached Certificate of Correction be issued under 37 CFR 1.322 for the above-identified patent. The mistakes are apparently due to Patent Office printing errors.

On the front page of the patent

Under Related U.S. Application Data, after "6,705,453", insert --and application No. 10/197,023 filed July 17, 2002, now Pat. No. 6,814,217--. The correct version appears on Page 1 of the specification (copy attached hereto).

Column 7

Line 33, delete "positions" and insert --position--.

Column 8

Line 55, delete "5a-d." and insert --50a-d.--.

AUG 18 2005

Column 10

Line 51, delete "adhesive:" and insert --adhesive--.

Column 13

Line 2, delete "provides;" and insert --provides--.

Line 30, delete "min" and insert --mm--.

Correction of these mistakes is believed necessary to avoid ambiguity with respect to the patentees' disclosure and claims.

Respectfully submitted,
THE PROCTER & GAMBLE COMPANY

By
Signature
Jack L. Oney, Jr.
Typed or Printed Name
Registration No. 42,964
(513) 634-3047

Date: August 9, 2005
Customer No. 27752
(Certcovr.doc)
(Last Revised 11/5/2004)

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PTO/SB44 (04-05)

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO.	:	U.S. 6,811,019 B2	Page 1 of 1
APPLICATION No.:		10/682,604	
DATED	:	November 2, 2004	
INVENTOR(S)	:	Christian et al.	

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the front page of the patent
Under Related U.S. Application Data, after "6,705,453", insert --and application No. 10/197,023 filed July 17, 2002, now Pat. No. 6,814,217--.

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Line 30, delete "min" and insert --mm--.

MAILING ADDRESS OF SENDER:
PATENT NO. 6,811,019 B2

1 The Procter & Gamble Company
Intellectual Property Division
2 Winton Hill Business Center – Box 161
3 6110 Center Hill Avenue
4 Cincinnati, OH 45224

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METHOD AND APPARATUS UTILIZING SERVO MOTORS FOR PLACING PARTS ONTO A MOVING WEB

Rebecca H. Christian
Jeffrey H. Blumenthal

This application is a continuation-in-part of prior application Serial No. 09/897,822 filed June 29, 2001, published on February 28, 2002 as U.S. Patent Application Publication No. 2002/0023723A1, and prior application Serial No. 10/197023 filed July 17, 2002, published on November 28, 2002 as U.S. Patent Application Publication No. 2002/0175047A1.

FIELD OF THE INVENTION

The present invention relates to a method and apparatus for receiving a material web traveling at a first speed in a receiving zone, forming discrete parts from the material web, and applying the discrete parts onto a carrier traveling at a second speed through an application zone.

BACKGROUND OF THE INVENTION

Disposable absorbent articles, such as disposable diapers, generally have been manufactured by a process where discrete parts or components of different materials, such as leg elastic, waist elastic, tapes and other fasteners have been applied to a continuously moving carrier. Often, the speed at which the parts are fed from one place in the process onto a carrier is different from the speed of the carrier; therefore, the speed of the parts must be changed to match the speed of the carrier to properly apply the parts without adversely affecting the process or the finished product.

Similarly, labels are typically placed onto articles when the speed at which the labels are fed into the process is not the same as the speed of the article to be labeled. Thus, the speed of the labels must be changed to match the speed of the carrier to properly apply the parts without adversely affecting the process or the finished product.

Several different conventional methods for changing the speed of a part or component of material such that it can be applied to a continuously moving carrier have been known to those skilled in the art.

For example, one known method is commonly referred to as the "slip cut" or "cut and slip" method. A web of material, which is traveling at a slower speed than the carrier, is fed into a

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